

Work Order ID 142398

Tuesday, March 08, 2016 2:07:30 PM

142398

Page 1

Item ID: D212-725-1-125 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket
 Start Date: 3/8/2016 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 3/10/2016 Req'd Qty: 5.00 ***5*** Customer:
 Reference: REWORK AS PER DRAWING (ADDING BENT)

Approvals: Process Plan: *[Signature]* Date: 16-3-8 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4260	A								

105 0.00

105

Small Fab

Small Fab

Memo

REWORK AS PER DRAWING

ADD BENT

Pull from Stock D212-725-1-125 B: 142249 x 5

120

QC - Inspect parts - second check

0.00

120

QC

Quality Control

Memo

0.00

130

Identify as per dwg & Stock Location: ST5B 0.00

130

Packaging

Packaging

Memo

0.00

RE-LABEL under New Batch Number 16-3-8

5 16-3-8

DAS
30
3-8

[Signature]

MAR 08 2016

5

DAS
38
3-8

MAR 08 2016

5

MAR 08 2016

DAS
38
3-8

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Item ID: D212-725-1-125

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bracket

Start Date: 3/8/2016 Start Qty: 5.00 ***5***

Cust Item ID:

Required Date: 3/10/2016 Req'd Qty: 5.00 ***5***

Customer:

Reference: REWORK AS PER DRWAING (ADDING BENT)

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ MAR 10 2016*MLJ* MAR 09 2016

Picklist Print

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Work Order ID: 142398

142398

Parent Item: D212-725-1-125

D212-725-1-125

Parent Item Name: Bracket

Start Date: 3/8/2016

Required Date: 3/10/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 10.07.19 new issue DD verf:EC

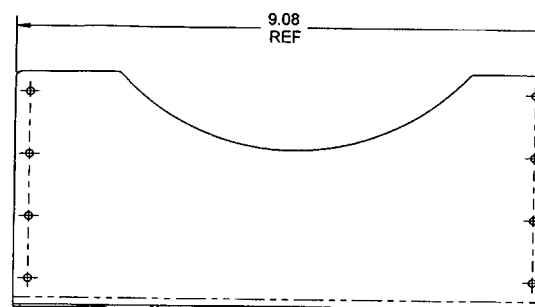
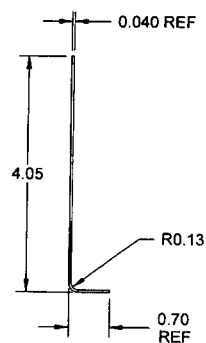
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D212-725-1-125		Manufactured	No				Each	0.0000		5			
D212-725-1-125									**				
Bracket													

B 142249 XS (H) 16-3-8

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 142398 MLS

16-03-08



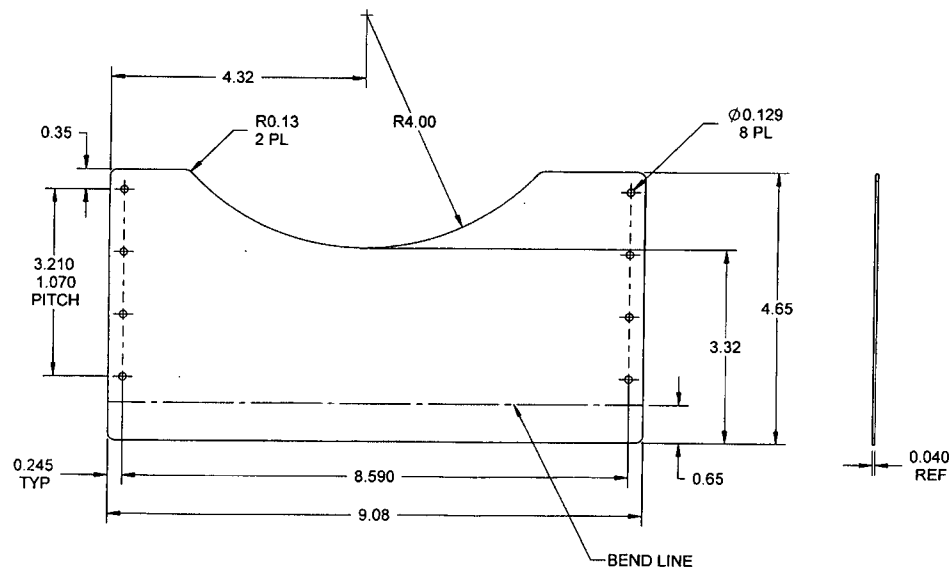
D212-725-125 BRACKET
(MAKE FROM D212-725-1-125F FLAT PATTERN)

RELEASED
2011-08-25

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-125F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4260	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 7	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET ASSEMBLY	NTS
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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 (19 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S19GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

D212-725-1-125F FLAT PATTERN

RELEASED
2011-08-25

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4260	SHEET 3 OF 7
APPROVED		TITLE	SCALE
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